



Urząd Dozoru Technicznego
Jednostka Notyfikowana UDT-CERT Nr 1433

CERTIFICATE OF CONFORMITY
OF THE FACTORY PRODUCTION CONTROL

No. 1433-CPR-0124

In compliance with Regulation (UE) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction products:

Structural metallic products and ancillaries.
Steel structural components in execution classes: EXC1, EXC2
acc. to PN-EN 1090-2+A1:2012 IDT EN 1090-2:2008+A1:2011,
methods 2, 3b and 3a acc. to Annex A
to PN-EN 1090-1+A1:2012 IDT EN 1090-1:2009+A1:2011

placed on the market under the name or trade mark of:

ORLEN SERWIS Spółka Akcyjna
ul. Chemików 7
09-411 Płock

and produced in the manufacturing plant:

ORLEN SERWIS Spółka Akcyjna
Oddział we Włocławku
ul. Toruńska 222
87-805 Włocławek

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

PN-EN 1090-1+A1:2012 IDT EN 1090-1:2009+A1:2011

under system 2+ are applied and that

the factory production control is assessed to be in conformity
with the applicable requirements.

This certificate was first issued on 06.06.2016 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

The scope and conditions for issuing this certificate are set out in the Annex.

Director of Certification and Conformity
Assessment Department

Michał Karolak

Warszawa, 06.06.2016



URZĄD DOZORU TECHNICZNEGO

ANNEX TO THE CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

-WELDING CERTIFICATE-

No. 1433-CPR-0124

Edition I of 06.06.2016

1. Type of construction products:

Structural metallic products and ancillaries. Steel structural components in execution classes: EXC1, EXC2 according to PN-EN 1090-2+A1:2012, methods 2, 3b and 3a according to Annex A to PN-EN 1090-1+A1:2012.

2. Manufacturing plant:

ORLEN SERWIS Spółka Akcyjna
Oddział we Włocławku
ul. Toruńska 222
87-805 Włocławek

3. Reference technical specifications:

PN-EN 1090-1+A1:2012

Execution of steel structures and aluminium structures - Part 1: Requirements for conformity assessment of structural components.

PN-EN 1090-2+A1:2012

Execution of steel structures and aluminium structures - Part 2: Technical requirements for steel structures.

4. Qualification of the factory:

Personnel responsible for factory production control:
Mariusz Krzyżanowski

Personnel responsible for the welding coordination according to PN-EN ISO 14731:2008:
Jacek Kurlapski

Welding processes according to PN-EN ISO 4063:2011:

111 - Manual metal arc welding (metal arc welding with covered electrode),

135 - MAG welding with solid wire electrode,

136 - MAG welding with flux cored electrode (wire/rod),

141 - TIG welding with solid filler material,

- 141/111 - TIG welding with solid filler material / Manual metal arc welding (metal arc welding with covered electrode),
 141/135 - TIG welding with solid filler material / MAG welding with solid wire electrode,
 141/136 - TIG welding with solid filler material / MAG welding with flux cored electrode (wire/rod).

Parent materials according to the specification:

Material	Material group according to ISO/TR 15608	Material specifications
Carbon steels: S235 to S355	1.1 1.2	PN-EN 10025-2, PN-EN 10025-5 PN-EN 10210-1, PN-EN 10219-1

5. Provisions concerning the continuous surveillance of the factory production control are set out in the Agreement No. 57979/JNT/2015 of 13.11.2015 on the factory production control certification.
6. The certificate becomes invalid if the obligations resulting from the Agreement No. 57979/JN/2015 of 13.11.2015 on the factory production control certification.

Director of Certification and Conformity
Assessment Department

Michał Karolak